

TECHNICAL DATA SHEET

DYNASAN® CrystalCONTROL L

INCI: Polyglyceryl-3 Tetrastearate







FORMULATOR'S JEWEL FOR WORRY-FREE PROCESSES

Natural vegan polymorphic-free solid lipid, helping to control crystallization and coloring processes, while offering better moisturization, gliding and pay-off

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DESCRIPTION

DYNASAN® CrystalCONTROL L is the formulator's jewel for worry-free processes. The polymorphic-free solid lipid helps to control the crystallization process in **anhydrous sticks and balms**, helping to delay or reduce the blooming effect. It offers a batch-to-batch consistency (quality, color, odor).

It is natural ester based on polyglycerin and stearic acid. DYNASAN® CrystalCONTROL L are white solid flakes with characteristic odor. This solid lipid is based on **100% natural** (ISO 16128, COSMOS, NaTrue), **vegan**, and **renewable RSPO MB sources** and is produced exclusively in Germany.

APPLICATION

Blooming is an effect that occurs when certain solid components of a material mixture change their state of crystallinity at microscopic level leading to a change in macroscopic level observed as white spots. **Materials causing blooming** in cosmetic sticks **are** predominantly **triglycerides** such as natural butters and waxes.



Figure 1 - Blooming effect Lipstick without CCL (left), lipstick with CCL (right)



Figure 2 - Color effect Lipstick without CCL (left), lipstick with CCL (right)

DYNASAN® CrystalCONTROL L helps to:

- Control crystallization in formulas
- Delay or even cancel blooming effect
- Allow worry-free heating & cooling
- Reduce less out-of-specification batches (→ increased production output, less production waste)

Due its **batch-to-batch consistent** white color, sticks and balms formulated with DYNASAN® CrystalCONTROL L show light color values and **ease color matching process** for color formulations.

The proven softness (micropenetration test) leads to enhanced gliding and pay-off.

Apart from technical and sensorial benefits, concepts with DYNASAN® CrystalCONTROL L also contribute to a significant **improvement of skin moisturization** from the first application*. Moreover, this solid lipid is a very good **film-former** and significantly **diminishes TEWL**, as efficient as waxes**.

Skin Care	Body Care	Sun Care	
Baby Care		Bath Care	☐ Wet Wipes
Styling	⊠ Beard Care	□ Deodorants	☐ Intimate Hygiene

DYNASAN® CrystalCONTROL L is compatible with oils (e.g., ester oils, plant oils, silicone oils and plant butters), waxes, pigments, and preservation systems.

^{**}Tewametry test was carried out at external certified third-party laboratory; n = 20; simple stick formulation with 15% of DYNASAN® CrystalCONTROL L, 15% wax and MCT. Contact personalcare@ioioleo.de for more information.



^{*}Deep skin moisturization test was carried out at external certified third-party laboratory; n = 20; simple stick formulation with 15% of DYNASAN® CrystalCONTROL L, 15% wax and MCT.

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FORMULATION HINTS

- Recommended concentration of DYNASAN® CrystalCONTROL L: 2 20%*
 - Sticks (Lip / Eye / Face / Sun / Body / AP)
 - 5 20% (up to 30%)
 - Pair with waxes for sufficient hardness
 - Castor oil increases hardness
 - o Balms (Lip / Eye / Face / Sun / Body / AP)
 - 2 10% (up to 30%)
 - Advised to pair with 2 5% wax for adequate hardness
 - Castor oil increases hardness
 - Any kind of starch can reduce the richness of a formula
- Applicable for hot processes (melting range: 58 64°C), can be heated to 85 90°C
- Add DYNASAN® CrystalCONTROL L to the oil or wax phase
- Worry-free (re-)heating & cooling: DYNASAN® CrystalCONTROL L does not change its form
- Sticks: Can both be used in pre-tempered (e.g., 50°C) and preferably non-tempered moulds; the choice of process can lead to a different hardness
- · Recommended pH level: not applicable, use advised in water-free stick and balm formulations

^{*}Disclaimer: The dosage values used here, only represents a technical indication.
The safety assessment of any formula and ingredient dosage must be assessed by the manufacturer, according to local regulations in force.



FORMULATION GUIDE

MAGIC SCRUB BALM, NO. 900

The magic scrub balm is an anhydrous hybrid formulation offering multi-benefits to eco-conscious consumers. It does not only exfoliate and cleanse, but also cares for the skin thanks to the magical transformation of its peeling agent into a light lotion with soft after-feel (→ in-cos Asia 2023 Silver Award Winner "Functional" - SOFTISAN® MagicPOWDER S -). DYNASAN® CrystalCONTROL L, helps to control the recrystallization process and prevents the unwanted blooming effect. It also offers a significant improvement of skin moisturization and high gliding and softness.

Natural Origin Content: >96%

	Trade Name	INCI	%
PHASE A	MIGLYOL® Coco 810	Coco-Caprylate/Caprate	10.0
	Cotton Seed Oil	Gossypium Herbaceum Seed Oil	10.0
	MIGLYOL® 829 ECO	Caprylic/Capric/Succinic Triglyceride	7.8
	Castor Oil	Ricinus Communis Seed Oil	13.0
	SOFTISAN® 378	Caprylic/Capric/Myristic/Stearic	20.0
		Triglyceride	
	SOFTISAN® 649	Bis-Diglyceryl Polyacyladipate-2	2.0
	6290 Berry Wax	Rhus Verniciflua Peel Cera	3.0
	DYNASAN®	Polyglyceryl-3 Tetrastearate	2.0
	CrystalCONTROL L		
	6607 Sunflower Seed Wax	Helianthus Annuus Seed Cera (and)	1.0
		Ascorbyl Palmitate (and) Tocopherol (and)	
		Helianthus Annuus Seed Oil	
	Cosphaderm® T-70 Non Gmo	Tocopherol (and) Helianthus Annuus Seed	0.2
	Eco	Oil	
PHASE B	SCI Powder	Sodium Cocoyl Isethionate	20.0
	SOFTISAN®	Tricaprylin (and) Acacia Senegal Gum	10.0
	MagicPOWDER S		
	Nivesse	Parfum	1.0

PREPARATION:

1. For best results, stir and heat (60°C) SOFTISAN® 378 prior weighing

- 2. Heat and mix phase A to 80 85°C
- 3. Add Phase B while stirring
- 4. Keep stirring until phases A/B cool down Cosphatec: Cosphaderm® to 55 - 60°C
- 5. Fill into molds and allow to cool down to RT

SUPPLIERS:

IOI Oleo GmbH: DYNASAN®, MIGLYOL®, **SOFTISAN®**

Gustav Heess: Plant Oils

Kahl: Waxes

Bell: Parfum



PEACHY FUZZ STICK, NO. 901

This anhydrous highlighter stick offers a subtle glow in the Pantone Color of the Year 2024 – Peach Fuzz. **DYNASAN® CrystalCONTROL L** offers a batch-to-batch consistent white color and eases formulating reproducible color cosmetics. Due to its lower melting point (compared to waxes), it adds gliding and enhances pay-off.

The elegant combination of SOFTISAN® 378, the melt-on-touch emollient and MIGLYOL® 829 ECO, the deluxe-touch emollient ensures a pleasant application and sensory on skin. Mixed with the vegan film-forming protector SOFTISAN® 649, these ingredients also offer skin moisturization and an improved skin barrier (by reducing the TEWL). So, nothing stands in the way of formulating exciting hybrid sticks.

Natural Origin Content: >99%

	Trade Name	INCI	%
PHASE	MIGLYOL® DO	Decyl Oleate	15.00
A1	Castor Oil	Ricinus Communis Seed Oil	23.00
	COD8008 White Castor Oil Disp	Ricinus Communis Seed Oil (and) Titanium Dioxide	2.30
	COD-8009 FD&C Yellow 5 Al Lake Castor Oil Dispersion	Ricinus Communis Seed Oil (and) Yellow 5 Lake (Cl 19140)	0.43
	SWD-4511 D&C Red 7 Ca Lake Synthetic Wax Dispersion	Synthetic Wax (and) Red 7 Lake (CI 15850) Calcium Sodium Borosilicate (and)	0.07
	Mirage Glamour Gold	Titanium Dioxide (and) Tin Oxide	2.00
PHASE A	2442 Carnauba Wax	Copernicia Cerifera Cera	8.00
	2039L Candelilla Wax	Euphorbia Cerifera Cera	7.00
	DYNASAN® CrystalCONTROL L	Polyglyceryl-3 Tetrastearate	10.00
	SOFTISAN® 378	Caprylic/Capric/Myristic/Stearic Triglyceride	15.00
	MIGLYOL® 829 ECO SOFTISAN® 649	Caprylic/Capric/Succinic Triglyceride Bis-Diglyceryl Polyacyladipate-2	15.00 2.00
	Cosphaderm® T-70 Non Gmo Eco	Tocopherol (and) Helianthus Annuus Seed Oil	0.20

PREPARATION:

- Premix phase A1 and ensure all pigments are properly wetted and dispersed
- 2. For best results, stir and heat (60°C) SOFTISAN® 378 prior weighing
- 3. Mix and heat phase A to 80 85°C (or until clear)
- 4. Add phase A1 to A and stir
- 5. Keep stirring until 75°C and fill into moulds

SUPPLIERS:

IOI Oleo: DYNASAN®, MIGLYOL®, SOFTISAN®

Sun Chemical: Dispersions, Lake

Eckart: Mirage Kahl: Waxes

Cosphatec: Cosphaderm®



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HANDLING AND SHELF LIFE

The shelf life for DYNASAN® CrystalCONTROL L is at least thirty-six months if the product is stored below 25°C in a dry place in original, tightly closed containers, protected from light and moisture.

PACKAGING UNITS

Bags with 25 kg, 600 kg on CP3 pallet

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